

Line
guimadira
Proven solution



Machine with optional equipment

PRESS BRAKES
Double your profits, cut your costs!

by **adira**

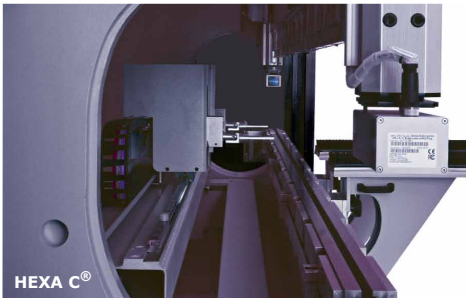
Press Brakes



Accurate | Competitive | Cost effective | Productive | Sustainable



Synchronized PM 13530 HEXA C®



Press Brakes PM (version 3.6.0)		PM 13530	PM 13540	PM 16030	PM 16040	PM 22040
Bending Capacity	kN	1350	1350	1600	1600	2200
Max. working length	mm	3000	4000	3000	4000	4000
Distance between housings	mm	2550	3150	2550	3150	3150
Max. stroke	mm	260	260	260	260	260
Max. open height without tools	mm	500	500	500	500	500
Throat depth	mm	400	400	400	400	400
Motor power	kW	15	15	15	15	15
Approach speed	mm/s	150	150	150	150	130
Working speed (max.)	mm/s	10	10	10	10	8
Return speed	mm/s	100	100	100	100	85
Stroke of axis X	mm	625	625	625	625	625
Speed of axis X	mm/s	350	350	350	350	350
Stroke of axis R	mm	150	150	150	150	150
Speed of axis R	mm/s	50	50	50	50	50
Stroke of axes Z1-Z2	mm	80 to 2170	80 to 2770	80 to 2170	80 to 2770	80 to 2770
Speed of axes Z1-Z2	mm/s	400	400	400	400	400
Length	mm	4080	5080	4080	5080	5100
Transportation length	mm	5150	6150	5150	6150	6150
Width	mm	1740	1840	1740	1840	1920
Height	mm	2960	2960	2960	2960	3080
Transportation height	mm	2730	2730	2730	2730	2850
Weight	Kg	7500	10900	7700	11100	12250

All data are approximate. Specifications are subject to changes without notice. Shown specifications may vary from country to country. For different configurations consult your Adira specialist.

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